

Regularly procedure for treating the walls (uncharging or neutralising)

- Clean the booth walls with air
- If necessary clean the booth walls additional with wipers
- Make sure there is no powder or dust left on the surfaces

- Spray "DI" (deionised or demineralised) water onto a small area (maybe 1m²) of the walls
- Leave the water on the walls for maybe one to two minutes
- Wipe the water gently off the wall (we use "Kimberly-Clark Wypall X60 6036" because it does not leave fibres on the surface. If you like you could even order this from Wagner. Part no: 9115166) Wipe gently to avoid creating new chargings on the booth wall.
- Leave the booth for another at least 15 - 20 min to dry out entirely before you continue the coating procedure

Procedure to clean the booth (if the walls are very dirty)

- Clean the booth walls with air
- If necessary clean the booth walls additional with wipers

- For the serious dirt we recommend cleaning solvent like "Isopropanol" (please also see: <http://en.wikipedia.org/wiki/Isopropanol>)
- As well as "Mineral turpentine" (please see also: http://en.wikipedia.org/wiki/Mineral_turpentine).
- A good one as well is "Acetone" (please see also: <http://en.wikipedia.org/wiki/Acetone>)
- The right type of cleaning chemicals depends on the sort of dirt you have on the booth. Try which one runs the best on what you have
- Clean always only a small area (0,5m²) with one rag and use another rag right afterwards with Ethanol (please see also: <http://en.wikipedia.org/wiki/Ethanol>).

- Spray "DI" (de-ionised or de-mineralised) water onto a small area (maybe 1m²) of the walls
- Leave the water on the walls for maybe one to two minutes
- Wipe the water gently off the wall (we use "Kimberly-Clark Wypall X60 6036" because it does not leave fibres on the surface. If you like you could even order this from Wagner. Part no: 9115166). Wipe gently to avoid creating new chargings on the booth wall.
- Leave the booth for another at least 15 - 20 min to dry out entirely before you continue the coating procedure

Procedure to polish the PVC walls (if the wall has some scratches)

- Clean the booth walls with air
- If necessary clean the booth walls additional with wipers

- For the serious dirt we recommend cleaning solvent like "Isopropanol" (please also see: <http://en.wikipedia.org/wiki/Isopropanol>)
- As well as "Mineral turpentine" (please see also: http://en.wikipedia.org/wiki/Mineral_turpentine).
- A good one as well is "Acetone" (please see also: <http://en.wikipedia.org/wiki/Acetone>)
- The right type of cleaning chemicals depends on the sort of dirt you have on the booth. Try which one runs the best on what you have

- Clean always only a small area (0,5m²) with one rag and use another rag right afterwards with Ethanol (please see also: <http://en.wikipedia.org/wiki/Ethanol>).
- Polish all inner surfaces with an industrial polishing machine (rotation speed below 800 rpm). This type of polishing machine is also been used in the automotive industry to polish the car bodies. Use a "Velour" disk on the polishing machine.
- After polishing there is a very high potential of charging on the wall. The DI water treatment might need to be done several times to neutralise the walls.
- Spray "DI" (de-ionised or de-mineralised) water onto a small area (maybe 1m²) of the walls
- Leave the water on the walls for maybe one to two minutes
- Wipe the water gently off the wall (we use "Kimberly-Clark Wypall X60 6036" because it does not leave fibres on the surface. If you like you could even order this from Wagner. Part no: 9115166). Wipe gently to avoid creating new chargings on the booth wall.
- Leave the booth for another at least 15 - 20 min to dry out entirely before you continue the coating procedure